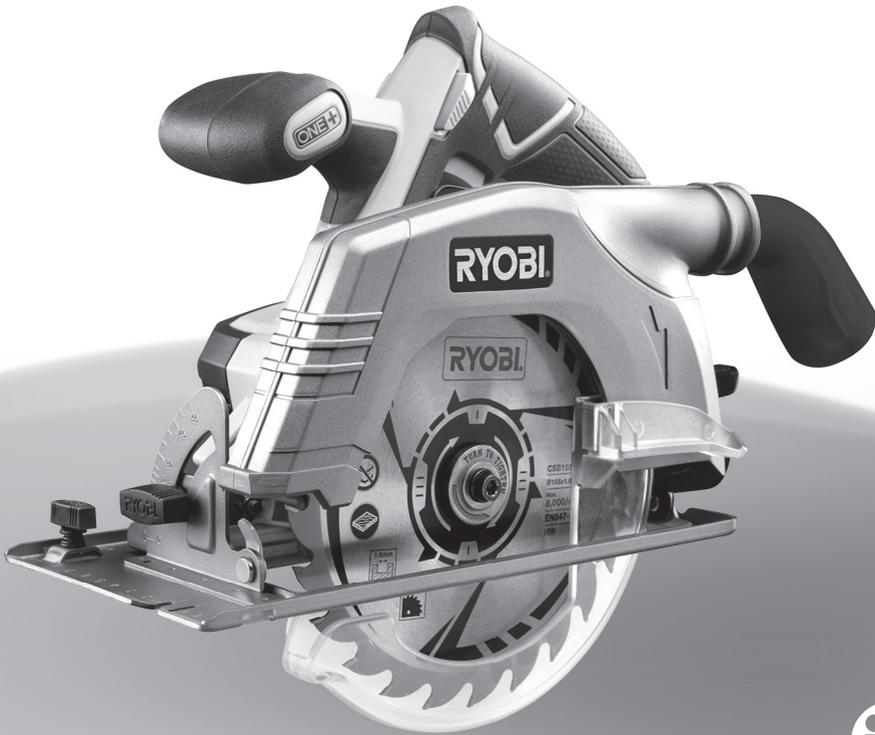




ORIGINAL INSTRUCTIONS
Cordless Circular Saw

R18CS



Important!

It is essential that you read the instructions in this manual before assembling, operating and maintaining the product.

Subject to technical modifications.



Safety, performance, and dependability have been given top priority in the design of your cordless circular saw.

INTENDED USE

The circular saw is intended to be used only by adults who have read and understood the instructions and warnings in this manual and can be considered responsible for their actions.

The saw is designed for rip- and cross-cutting of wood or similar materials up to a maximum depth of 54 mm. It can make straight or bevelled cuts between 0 and 45 degrees. It is to be used with the base of the tool in contact with the workpiece. It should only be used in a dry, well lit and well ventilated area. The circular saw is designed for handheld use. It is not to be mounted onto a workbench unless specific instructions about how to do this are given by the manufacturer of the saw. Do not use for cutting metal or masonry. Do not use the product in any way other than those stated for intended use. Use of the product for operations different from intended could result in a hazardous situation.

GENERAL POWER TOOL SAFETY WARNINGS

⚠ WARNING

Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

WORK AREA SAFETY

- **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

ELECTRICAL SAFETY

- **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool.**

Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

- **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

PERSONAL SAFETY

- **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

POWER TOOL USE AND CARE

- **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- **Store idle power tools out of the reach of children**



and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.

- **Maintain power tools.** Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- **Use the power tool, accessories and tool bits etc, in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

BATTERY TOOL USE AND CARE

- **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
- **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
- **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

SERVICE

- **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

CIRCULAR SAW SAFETY WARNINGS

CUTTING PROCEDURES

-  **DANGER! Keep hands away from cutting area and the blade. Keep your second hand on auxiliary handle, or motor housing.** If both hands are holding the saw, they cannot be cut by the blade.
- **Do not reach underneath the workpiece.** The guard cannot protect you from the blade below the workpiece.
- **Adjust the cutting depth to the thickness of the workpiece.** Less than a full tooth of the blade teeth should be visible below the workpiece.
- **Never hold piece being cut in your hands or across**

your leg. Secure the workpiece to a stable platform. It is important to support the work properly to minimize body exposure, blade binding, or loss of control.

- **Hold power tool by insulated gripping surfaces only when performing an operation where the cutting tool may contact hidden wiring.** Contact with a "live" wire will also make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- **When ripping, always use a rip fence or straight edge guide.** This improves the accuracy of cut and reduces the chance of blade binding.
- **Always use blades with correct size and shape (diamond versus round) of arbour holes.** Blades that do not match the mounting hardware of the saw will run eccentrically, causing loss of control.
- **Never use damaged or incorrect blade washers or bolt.** The blade washers and bolt were specially designed for your saw, for optimum performance and safety of operation.

KICKBACK CAUSES AND RELATED WARNINGS:

- Kickback is a sudden reaction to a pinched, bound or misaligned saw blade, causing an uncontrolled saw to lift up and out of the workpiece toward the operator;
- When the blade is pinched or bound tightly by the kerf closing down, the blade stalls and the motor reaction drives the unit rapidly back toward the operator;
- If the blade becomes twisted or misaligned in the cut, the teeth at the back edge of the blade can dig into the top surface of the wood causing the blade to climb out of the kerf and jump back toward the operator.

Kickback is the result of saw misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below.

- **Maintain a firm grip with both hands on the saw and position your arms to resist kickback forces. Position your body to either side of the blade, but not in line with the blade.** Kickback could cause the saw to jump backwards, but kickback forces can be controlled by the operator, if proper precautions are taken.
- **When blade is binding, or when interrupting a cut for any reason, release the trigger and hold the saw motionless in the material until the blade comes to a complete stop. Never attempt to remove the saw from the work or pull the saw backward while the blade is in motion or kickback may occur.** Investigate and take corrective actions to eliminate the cause of blade binding.
- **When restarting a saw in the workpiece, centre the saw blade in the kerf and check that saw teeth are not engaged into the material.** If saw blade is binding, it may walk up or kickback from the workpiece as the saw is restarted.
- **Support large panels to minimise the risk of blade pinching and kickback.** Large panels tend to sag under their own weight. Supports must be placed under the panel on both sides, near the line of cut and near the edge of the panel.
- **Do not use dull or damaged blades.** Unsharpened or improperly set blades produce narrow kerf causing excessive friction, blade binding and kickback.
- **Blade depth and bevel adjusting locking levers must be tight and secure before making cut.** If blade



adjustment shifts while cutting, it may cause binding and kickback.

- **Use extra caution when sawing into existing walls or other blind areas.** The protruding blade may cut objects that can cause kickback.

LOWER GUARD FUNCTION

- **Check lower guard for proper closing before each use. Do not operate the saw if lower guard does not move freely and close instantly. Never clamp or tie the lower guard into the open position.** If saw is accidentally dropped, lower guard may be bent. Raise the lower guard with the retracting handle and make sure it moves freely and does not touch the blade or any other part, in all angles and depths of cut.
- **Check the operation of the lower guard spring. If the guard and the spring are not operating properly, they must be serviced before use.** Lower guard may operate sluggishly due to damaged parts, gummy deposits, or a build-up of debris.
- **Lower guard may be retracted manually only for special cuts such as “plunge cuts” and “compound cuts”.** Raise lower guard by retracting handle and as soon as blade enters the material, the lower guard must be released. For all other sawing, the lower guard should operate automatically.
- **Always observe that the lower guard is covering the blade before placing saw down on bench or floor.** An unprotected, coasting blade will cause the saw to walk backwards, cutting whatever is in its path. Be aware of the time it takes for the blade to stop after switch is released.

ADDITIONAL SAFETY WARNINGS

- The dust produced when using the product may be harmful to your health, inflammable, or explosive. Do not inhale the dust. Use a dust extraction system, and wear a suitable dust protection mask. Remove deposited dust thoroughly, e.g., with a brush and vacuum cleaner.
- **Do not use any abrasive wheels.**
- **Use only blades specified in this manual, complying with EN 847-1.**
- Avoid overheating the blade tips. Do not use dull or damaged blades. Do not force the tool.
- Do not use blades of larger or smaller diameter than recommended.
- Wear ear protection.
- Clamp workpiece with a clamping device. Unclamped workpieces can cause severe injury and damage.
- Thoroughly check the material to be cut, particularly when using recycled wood, for foreign objects such as nails, screws, and staples. If nails, screws, staples or similar items contact the blade whilst cutting, the saw will be damaged and severe injury to the operator or others may occur.
- Do not touch the saw blade immediately after sawing. The saw blade gets hot during sawing.

ADDITIONAL BATTERY SAFETY WARNINGS

⚠ WARNING

To reduce the risk of fire, personal injury, and product damage due to a short circuit, never immerse your tool, battery pack or charger in fluid or allow a fluid to flow inside them. Corrosive or conductive fluids, such as seawater, certain industrial chemicals, and bleach or bleach-containing products, etc., can cause a short circuit.

TRANSPORTING LITHIUM BATTERIES

Transport the battery in accordance with local and national provisions and regulations.

Follow all special requirements on packaging and labelling when transporting batteries by a third party. Ensure that no batteries can come in contact with other batteries or conductive materials while in transport by protecting exposed connectors with insulating, non-conductive caps or tape. Do not transport batteries that are cracked or leaking. Check with the forwarding company for further advice.

RESIDUAL RISKS

Even when the product is used as prescribed, it is still impossible to completely eliminate certain residual risk factors. The following hazards may arise and the operator should pay special attention to avoid the following:

- Injury caused by kickback
 - Read and understand the information in this manual.
 - Injury caused by vibration
 - Limit exposure. See Risk Reduction.
 - Injury caused by dust
 - Wear eye protection at all times. Wear appropriate dust mask with suitable filters that can protect against particles from the material being worked on. Do not eat, drink, or smoke in the work area. Ensure adequate ventilation.
 - Electric shock
 - The blade may contact hidden wiring causing parts of the product to become live. Always hold the product by the designated handles and take care when blind-cutting into walls and floors where cables may be hidden.
- NOTE:** When working on walls, ceilings, or floors, take care to avoid electric cables and gas or water pipes.
- Injury from contact with the cutting blade
 - The blades are sharp and will become hot during use. Wear gloves when changing blades. Keep hands away from the cutting area at all times. Never hold workpiece being cut in your hands or across your leg. Clamp the work piece whenever possible.

RISK REDUCTION

It has been reported that vibrations from handheld tools may contribute to a condition called Raynaud's Syndrome in certain individuals. Symptoms may include tingling, numbness, and blanching of the fingers, usually apparent upon exposure to cold. Hereditary factors, exposure to cold and dampness, diet, smoking, and work practices



are all thought to contribute to the development of these symptoms. There are measures that can be taken by the operator to possibly reduce the effects of vibration:

- Keep your body warm in cold weather. When operating the product, wear gloves to keep the hands and wrists warm. It is reported that cold weather is a major factor contributing to Raynaud's Syndrome.
- After each period of operation, exercise to increase blood circulation.
- Take frequent work breaks. Limit the amount of exposure per day.

If you experience any of the symptoms of this condition, immediately discontinue use and see your doctor about these symptoms.

WARNING

Injuries may be caused or aggravated by prolonged use of a tool. When using any tool for prolonged periods, ensure you take regular breaks.

KNOW YOUR PRODUCT

See page 5.

1. Edge guide knob
2. Bevel adjustment knob
3. Spindle lock button
4. Front handle
5. Lock-off button
6. Switch trigger
7. Battery port
8. Dust Pipe joint
9. Dust port
10. Inner flange
11. Outer flange
12. Blade Screw
13. Hex key
14. Depth adjustment lock lever
15. Blade

MAINTENANCE

- When servicing, use only original manufacturer's replacement parts. Use of any other parts may create a hazard or cause product damage.
- Clean the tool and guarding system with clean cloths, or blow it clean with compressed air.
- Avoid using solvents when cleaning plastic parts. Most plastics are susceptible to damage from various types of commercial solvents and may be damaged by their use. Use clean cloths to remove dirt, dust, oil, grease, etc.
- Do not attempt to modify this tool or create accessories not recommended for use with this tool.
- All repairs should be performed by an authorised RYOBI service centre.

ENVIRONMENTAL PROTECTION



Recycle raw materials instead of disposing of as waste. The machine, accessories and packaging should be sorted for environmental-friendly recycling.

SYMBOLS



Safety alert



No-load speed



Blade diameter



CE conformity



EurAsian Conformity Mark



Ukrainian mark of conformity



Please read the instructions carefully before starting the machine.



Do not cut metals



Wood



Width of cut



Blade teeth



Wear eye protection



Danger! Sharp blade



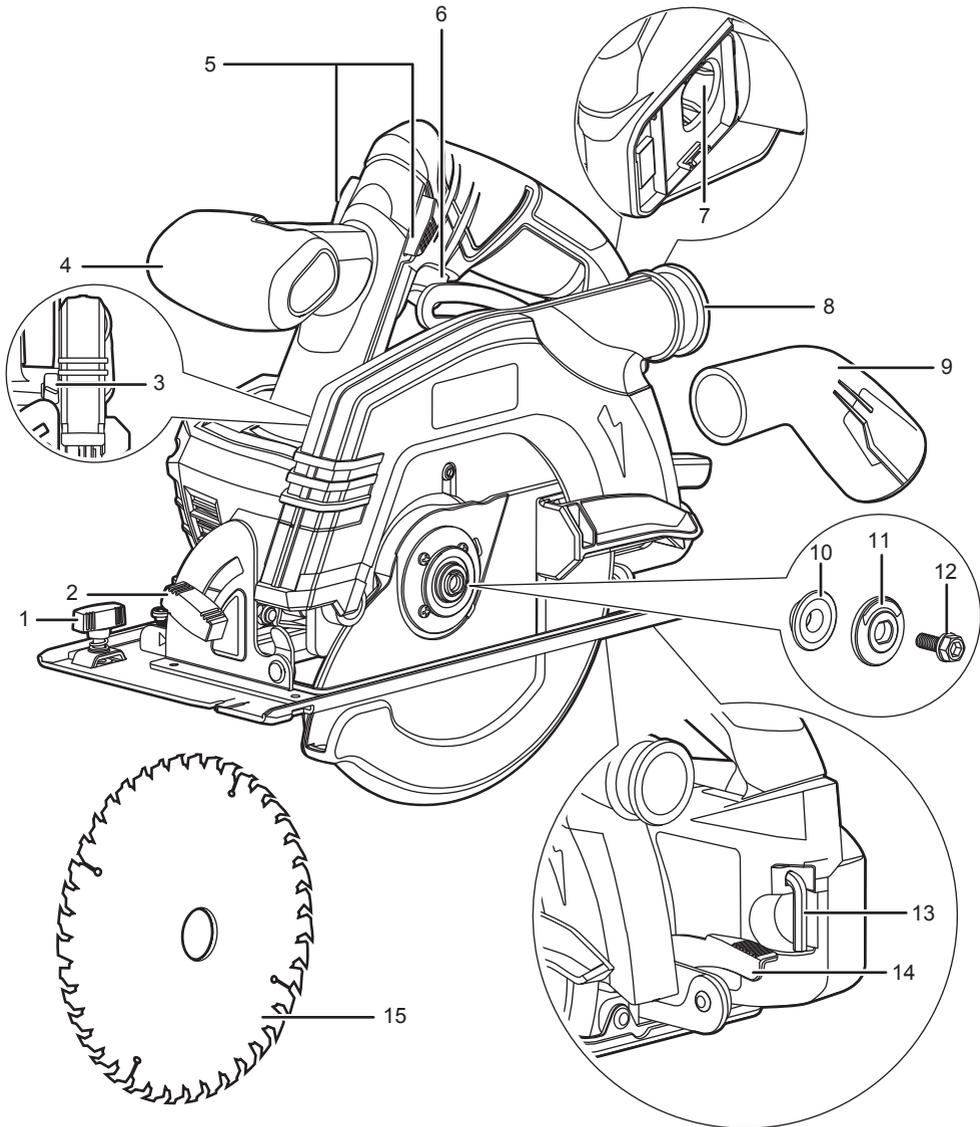
Do not expose to rain



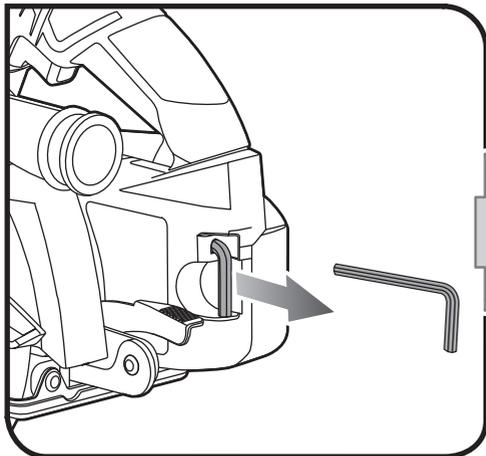
Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist. Check with your local authority or retailer for recycling advice.



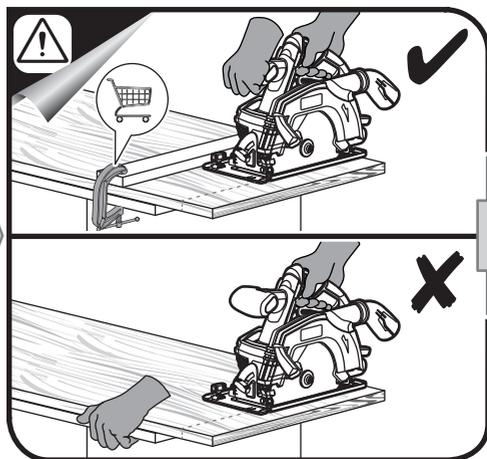
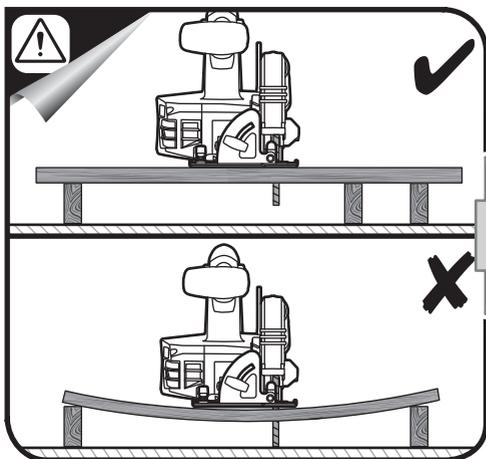
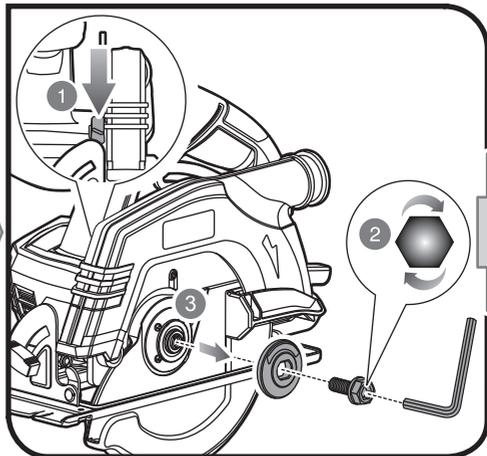
Know your product



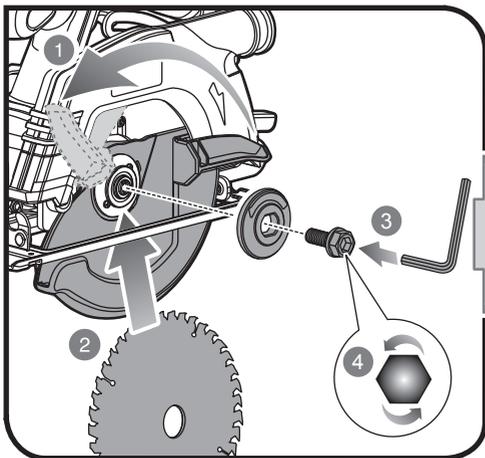
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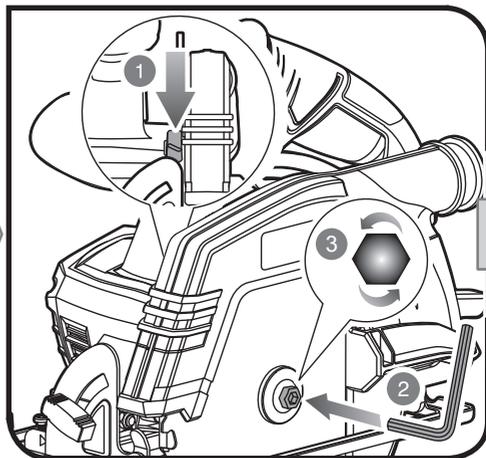
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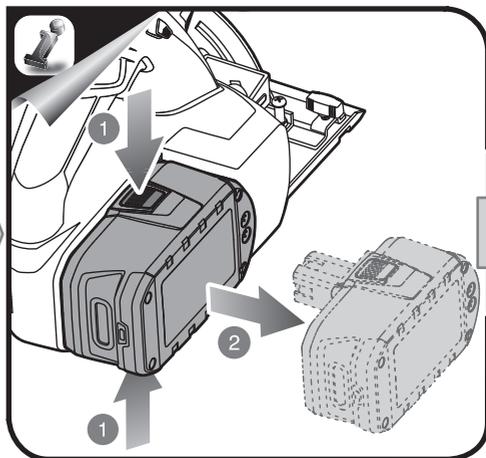
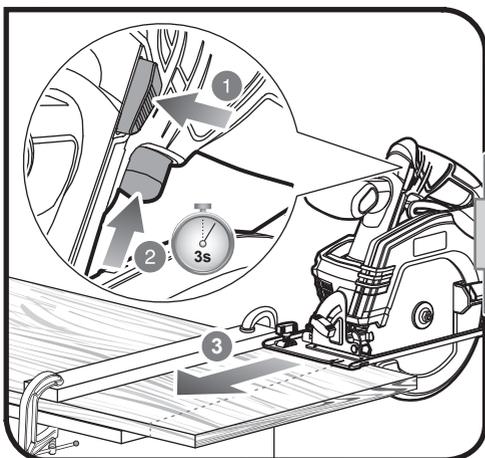
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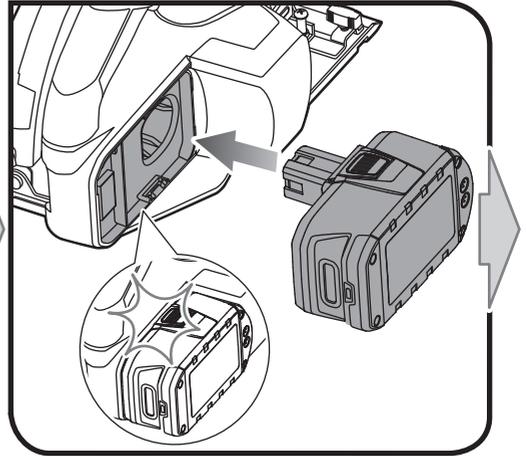
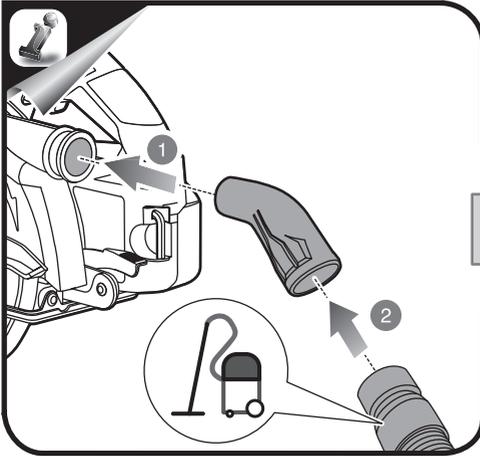


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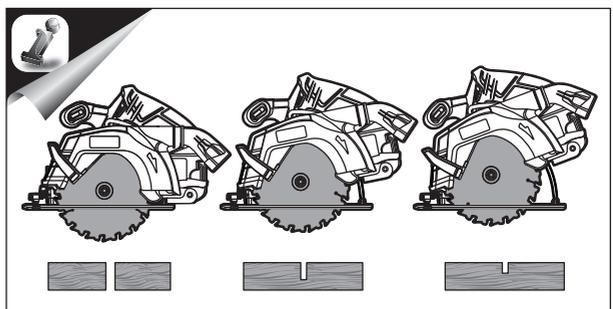
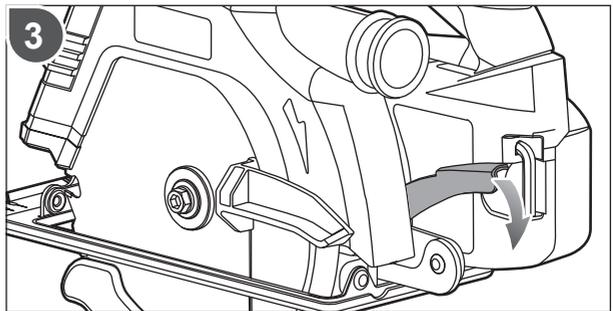
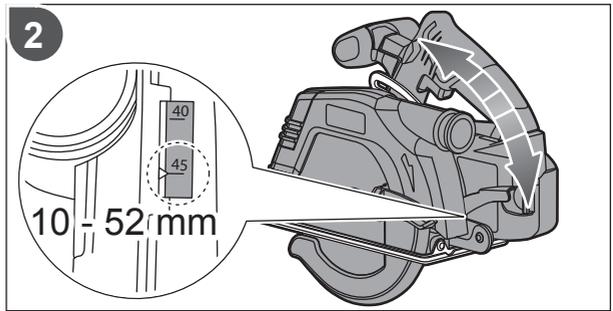
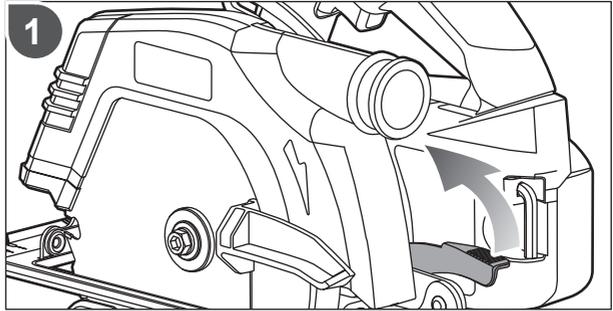
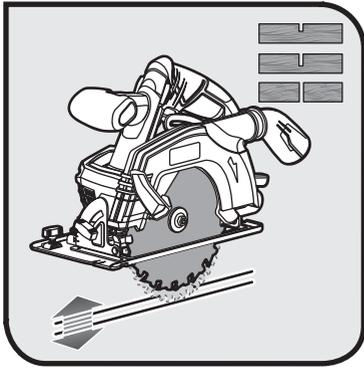






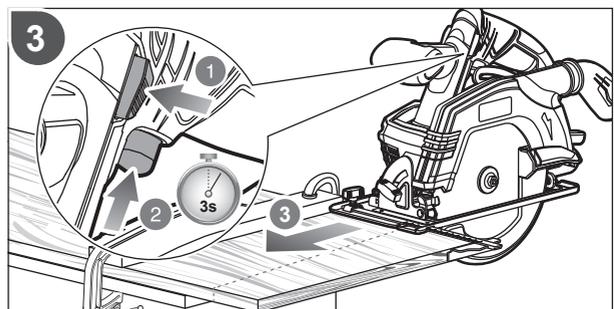
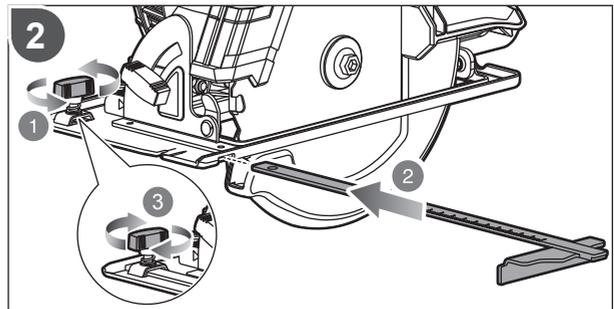
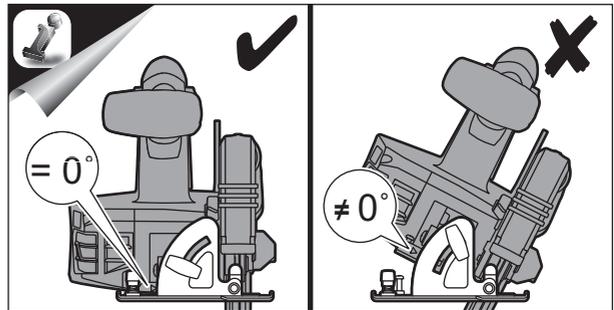
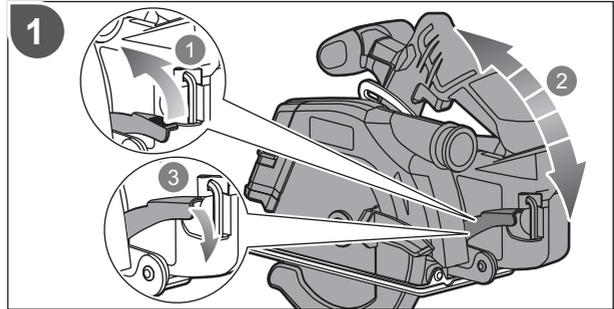
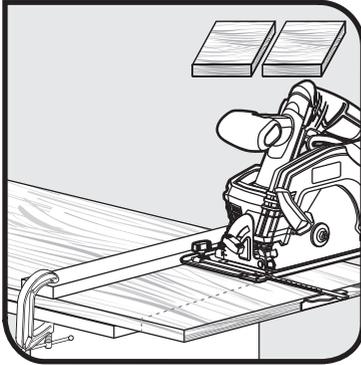


Operation



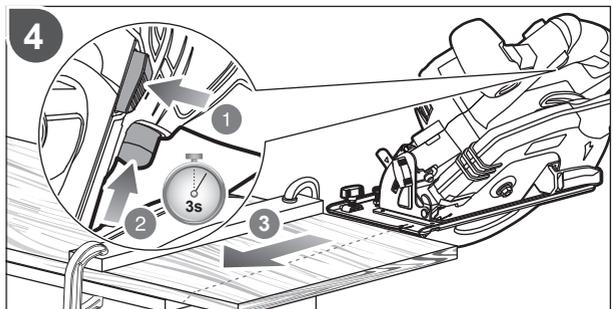
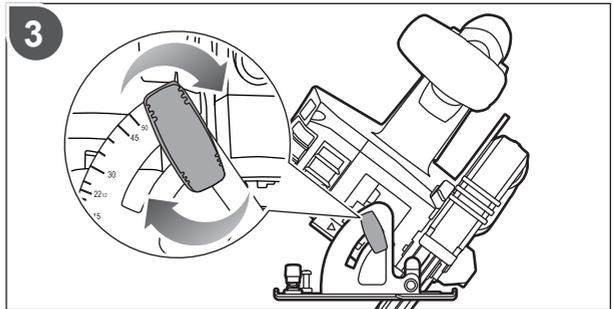
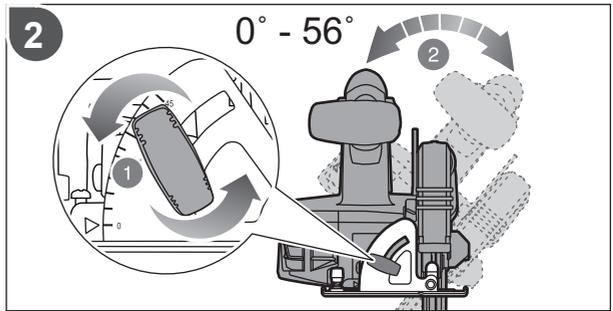
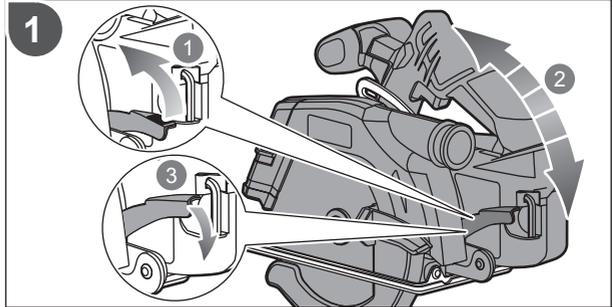
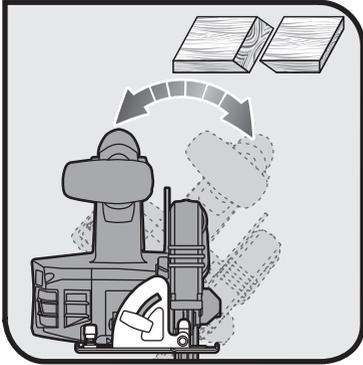


Operation



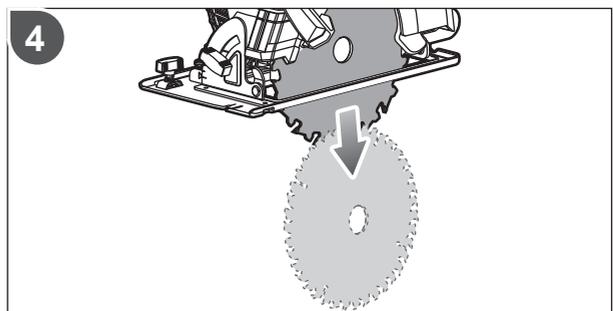
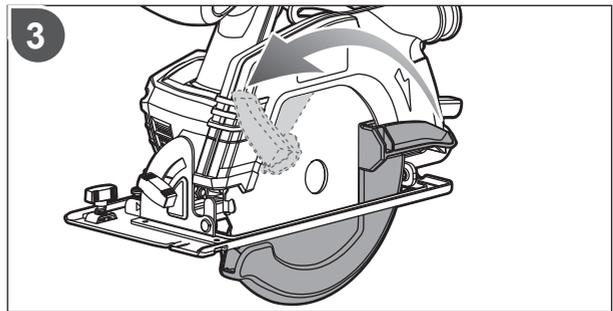
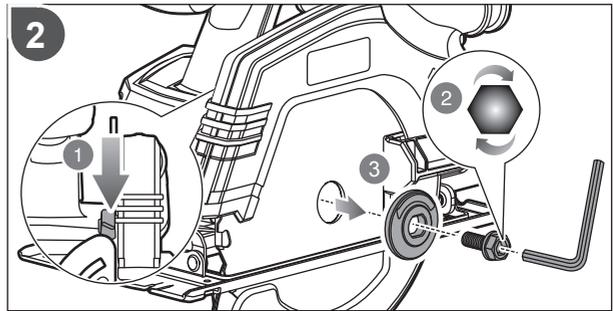
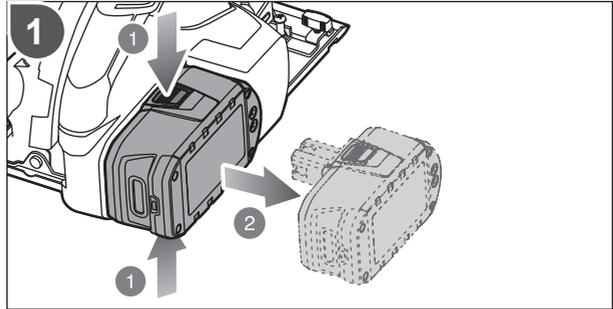
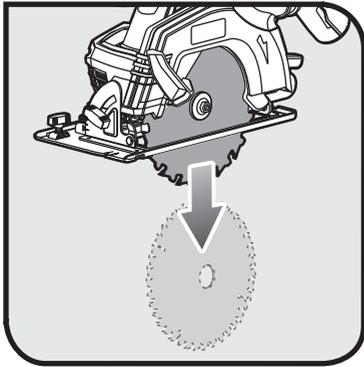


Operation





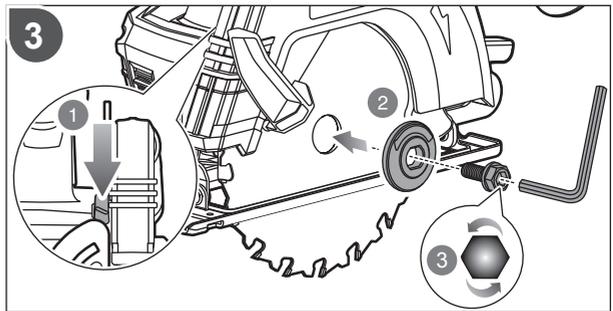
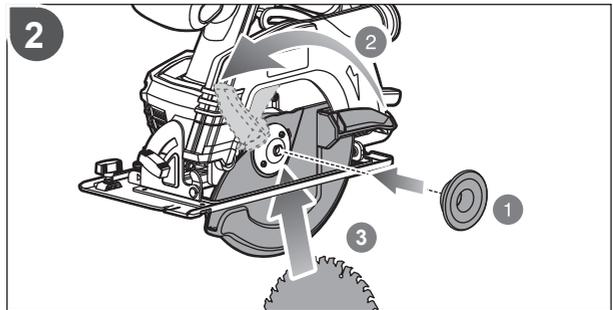
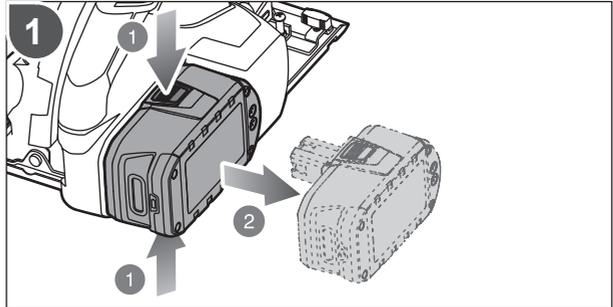
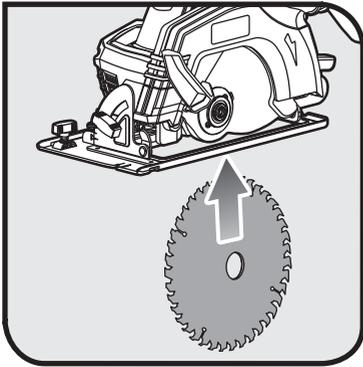
Maintenance



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Maintenance



PRODUCT SPECIFICATIONS

Cordless Circular Saw

Model	R18CS
Voltage	18 V 
Blade diameter	165 mm
Blade arbor	16 mm
Cutting capacity at 0°	52 mm
Cutting capacity at 45°	36 mm
No-load speed	4,700 min ⁻¹
Blade - width of cut	1.6 mm
Blade teeth	24 T
Blade thickness	1.0 mm
Weight (According to EPTA procedure 01/2003)	2.8 kg
Weight - not incl. battery pack	2.4 kg

Measured sound values determined according to EN 60745:

A-weighted sound pressure level	$L_{pA} = 80.1$ dB(A)
Uncertainty K	3 dB
A-weighted sound power level	$L_{WA} = 91.1$ dB(A)
Uncertainty K	3 dB

Wear ear protectors.

Weighted root mean

The vibration total values (triaxial vector sum) determined according to EN 60745:

Cutting wood	$a_{h,W} = 3.42$ m/s ²
Uncertainty K	1.5 m/s ²

BATTERY AND CHARGER

Model	Compatible battery pack (not included)	Compatible charger (not included)
Lithium-ion	RB18L13	BCS618
	RB18L15	BCL14181H
	RB18L20	BCL14183H
	RB18L25	RC18150
	RB18L40	RC18627
RB18L50	RC18120	

VIBRATION LEVEL



WARNING

The vibration emission level given in this information sheet has been measured in accordance with a standardised test given in EN 60745 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure. The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period.

An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period. Identify additional safety measures to protect the operator from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm and organisation of work patterns.

RYOBI® WARRANTY APPLICATION CONDITIONS

In addition to any statutory rights resulting from the purchase, this product is covered by a warranty as stated below.

1. The warranty period is 24 months for consumers and commences on the date the product was purchased. This date has to be documented by an invoice or other proof of purchase. The product is designed and dedicated to consumer and private use only. So there is no warranty provided in case of professional or commercial use. This warranty applies only on new products.
2. There is a possibility to extend for a part of the range of power tools (AC/DC) the warranty period over the period described above using the registration on the www.ryobitools.eu website. The eligibility of products for extended warranty is clearly displayed in stores and / or on packaging and is contained within the product documentation. The end user is required to register his/her newly-acquired products online within 30 days from the date of purchase. The end user may register for the extended warranty in his/her country of residence if listed on the online registration form where this option is valid. Furthermore, end users must give their consent to the storage of their personal data that is required to be entered online. They must also accept the terms and conditions. The registration confirmation receipt, which is sent out by e-mail, and the original invoice showing the date of purchase will serve as proof of the extended warranty.
3. The warranty covers all defects of the product during the warranty period due to faults in workmanship or material at the purchase date. The warranty is limited to repair and/or replacement and does not include any other obligations including but not limited to incidental or consequential damages. The warranty is not valid if the product has been misused, used contrary to the instruction manual, or has been incorrectly connected to a power supply. This warranty does not apply to:
 - any damage to the product that is the result of improper or lack of maintenance
 - any product that has been altered or modified
 - any product where original identification (trade mark, serial number) markings have been defaced, altered or removed
 - any damage caused by non-observance of the instruction manual
 - any product not displaying the CE approval mark on the rating plate
 - any product that has been attempted to be repaired by a non-authorized warranty service centre or without prior authorisation by Techtronic Industries
 - any product connected to an improper power supply (amps, voltage, frequency)
 - any damage caused by external influences (water, chemical, physical, shocks) or foreign substances
 - normal wear and tear spare parts
 - inappropriate use, overloading of the tool
 - use of non-approved accessories or parts
 - Power tool accessories provided with the tool or purchased separately. including but not limited to screw driver bits, drill bits, abrasive discs, sand paper and blades, lateral guide etc.
 - Components (parts and accessories) subject to natural wear and tear, including but not limited to Service & Maintenance Kits, carbon brushes, bearings, chuck, SDS drill bit attachment or reception, power cord, auxiliary handle, transport carry case, sanding plate, dust bag, dust exhaust tube, felt washers, impact wrench pins & springs, etc.
4. For servicing, the product must be sent or presented to a RYOBI authorised service station listed for each country in the following list of service station addresses. In some countries your local RYOBI dealer undertakes to send the product to the RYOBI service organisation. When sending a product to a RYOBI service station, the product should be safely packed without any dangerous contents such as petrol, marked with sender's address and accompanied by a short description of the fault.
5. A repair / replacement under this warranty is free of charge. It does not constitute an extension or a new start of the warranty period. Exchanged parts or products become our property. In some countries delivery charges or postage will have to be paid by the sender. Your statutory rights arising from the purchase of the product remain unaffected.
6. This warranty is valid in the European Community, Switzerland, Iceland, Norway, Liechtenstein, Turkey and Russia. Outside these areas, please contact your authorised RYOBI dealer to determine if another warranty applies.

AUTHORISED SERVICE CENTRES

ACD PLANT LTD

145 Southbank Road
Coundon
Coventry, West Midlands
CV6 1FG
Phone: 02476 594348
Email: danmcgunigle@acdplant.co.uk
Web: www.acdplant.co.uk

CBS Power Tools Limited

Unit 4, V P Square
Storeys Bar Rd, Fengate
Peterborough, Cambridgeshire
PE1 5YS
Phone: 01733 343031
Email: steve@cbspowertools.co.uk
Web: www.cbspowertools.com

C D Powertools

76 Old Road

Chunwell Morley, Leeds
LS27 7TH
Phone: 0113 2718494
Email: info@cdpowertools.co.uk
Web : www.cdpowertools.co.uk

C J Sinclair Limited

44 Victoria Road
St Peters
Broadstairs, Kent
CT10 2UG
Phone: 01843 869400
Email: repairs@cjsinclairltd.co.uk
Web: www.cjsinclairltd.co.uk

Powertech Ind Ltd

Unit 2C, Ellison Road
Norwood Ind, Killamarsh
Sheffield, South Yorkshire
S21 2JG

Phone: 01142 474080
Email: stores@powertech-industrial.co.uk
Web: www.powertech-industrial.co.uk

RYCKO Technical Services LTD

104 Green Lane
St Albans, Herts
AL3 6EX
Phone: 08458 678790
Email: info@ryckotechnical.com
Web: www.ryckotechnical.com

ToolTech Industrial Equipment

227 E Dunhill Road, Macosquin
Coleraine, Co Londonderry
BT514LQ
Phone: 028 70359493
Email: john@tooltech.org.uk

For an updated list of authorised service centres, visit <http://en.ryobitools.eu/header/service-and-support/service-agents>.

DECLARATION OF CONFORMITY

Techtronic Industries GmbH
Max-Eyth-Straße 10, 71364 Winnenden, Germany

Herewith we declare that the product

Cordless Circular Saw
Brand: RYOBI
Model number: R18CS
Serial number range: 44442502000001 - 44442502999999

is in conformity with the following European Directives and harmonised standards

2006/42/EC, 2014/30/EU, 2011/65/EU,
EN 55014-1:2017, EN 55014-2:2015, EN60745-1: 2009+A11:2010, EN60745-2-5:2010

RoHS documentation is compiled according to EN 50581:2012



Andrew John Eyre (BEng, CEng, MIET)
Vice President, Regulatory & Safety
Winnenden, Jun. 23, 2017



Authorised to compile the technical file:
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