

Assembly Instructions

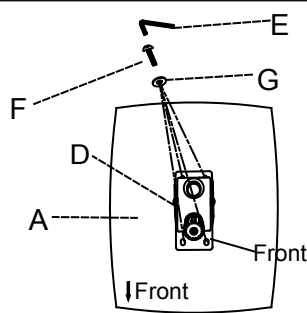


Warning! Chair arms are for gaming support only.
To avoid damage or injury, do not sit on the arms. Do not
use arms to EXIT from the chair or to MOVE or LIFT the chair.

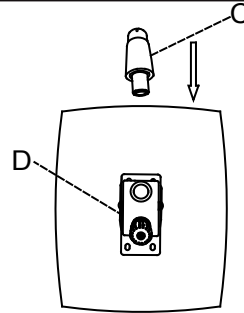


WARNING
Crush Hazard
Keep hands and fingers away

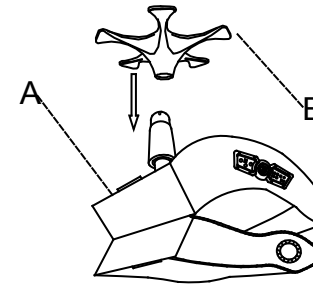
A		1
B		1
C		1
D		1
E	M8	1
F	M8*25	4
G	$\phi 8 * \phi 18$	4
H		2
I	M10*55	2
J		2
K	M10	1
L		2
M		2
N	$\phi 16 * \phi 10.5$	2
O	$\phi 32 * \phi 13$	2
P		1



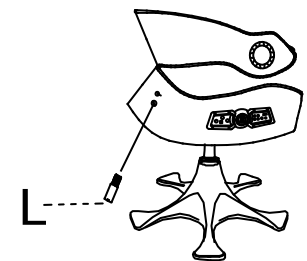
Step 1:
Turn the chair over to install the
mechanism(D). Tighten the bolt
with Allen wrench.



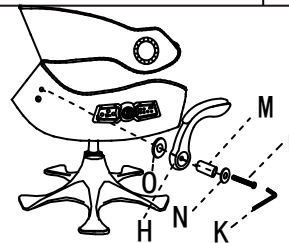
Step 2:
Insert the tube(C) to the
mechanism(D).



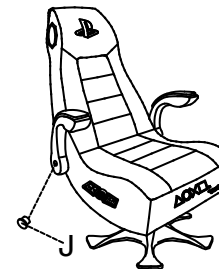
Step 3:
Place the pedestal onto the
tube, then press the pedestal
to tighten up the tube.



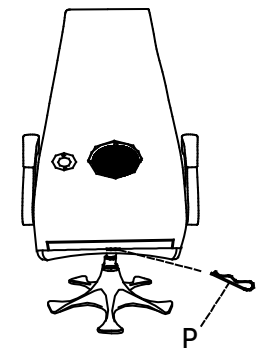
Step 4: Insert pin(L) into lower
threaded hole on the each side
of the chair. Tighten it by "-"
screwdriver until it's fully inserted



Step 5:
Attach the right arm to the chair using the parts
shown in the illustration, first place the large
washer (O) between the arm(H) and the chair.
and then insert the metal sleeve(M) into the
hole of arm(H), the next step for placing the
small washer(N) between the metal sleeve and
the screw(I), use the supplied allen wrench(K)
to tighten the bolts. The arms should be pivoted
freely after assembling correctly.



Step 6:
Push the plastic cap(J) into
the bolts hole to finish the arm
assembly for that side. Repeat
the above steps 4-5 for
assembling the left arm of the
chair.



Step 7:
Insert pin(P) into closure.
Attach the Velcro flap

If you use the Contact Us online form at www.xrockernation.co.uk, you must include all the mandatory information in order for us to help you as efficiently as possible.
Answers to frequently asked questions are available online or call +44 (0)1274 683 109.