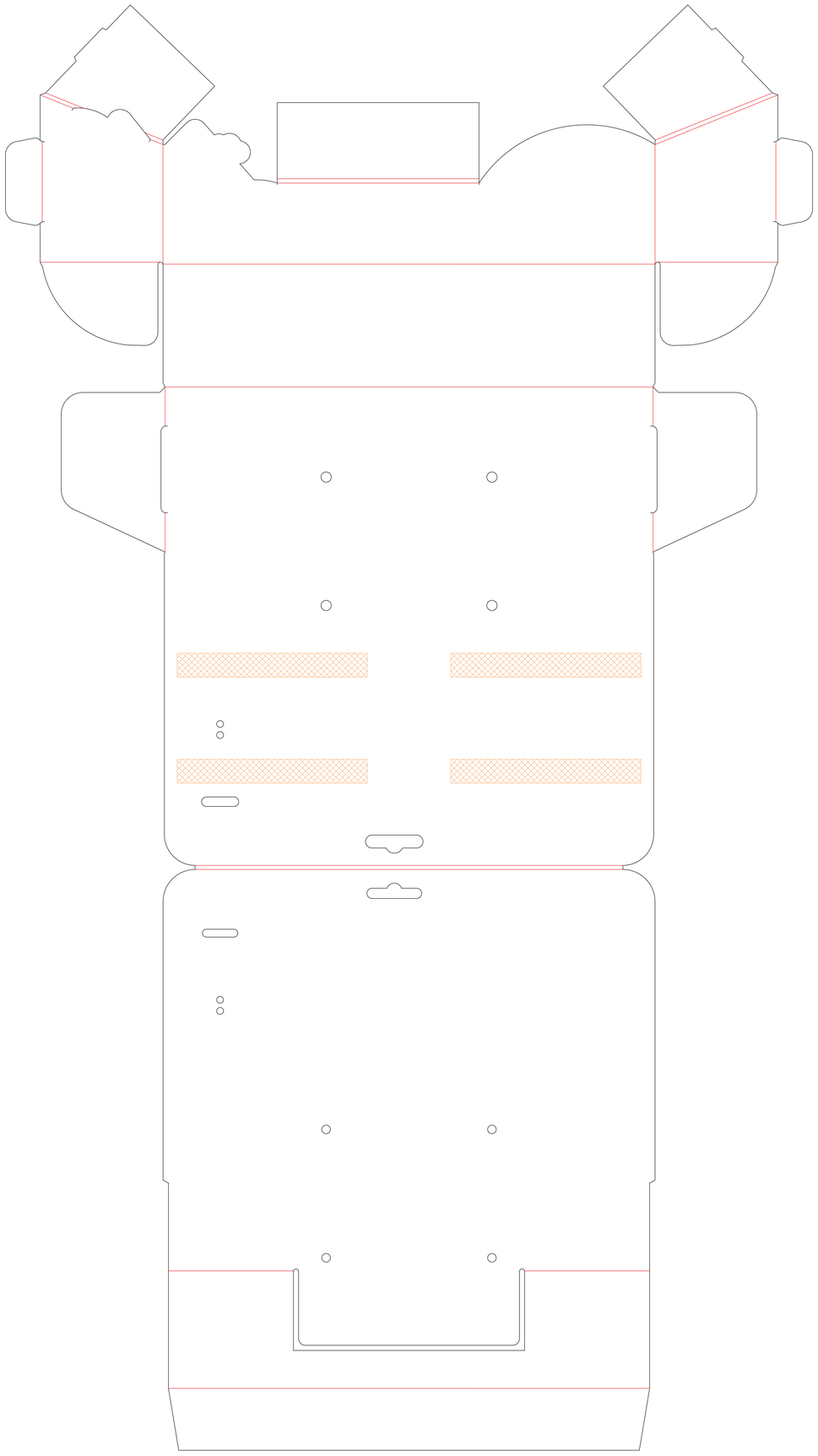

Vertical Corrugation